



250W RF AMPLIFIER MODULE
MODEL BTM00250 ALPHA-SA

OPERATION AND SAFETY MANUAL



TOMCO 250W RF AMPLIFIER MODULE
MODEL BTM00250 ALPHA-SA

OPERATION AND SAFETY MANUAL

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Amplifier Safety Precautions



EXTREMELY IMPORTANT

The amplifier is designed to generate large amounts of RF power, and can generate high RF voltages. It is therefore capable of causing very serious injury unless the proper safety precautions are carefully observed. To minimise the risk, all personnel involved with operating or maintaining the amplifier must be thoroughly familiar with the following safety precautions:

- Tomco linear amplifiers are capable of producing much more than their rated output power. The amplifiers are designed such that an RF drive level of *not more than* 0dBm is required for full output power at any frequency. Applying more than 0dBm of RF drive can result in more RF output power, as the amplifier enters compression. It is safe to operate the amplifier in compression, provided that the RF drive level does not exceed +10dBm.



- The manufacturer has taken extensive precautions to ensure that unintentional contact with hazardous voltages within the radar equipment is minimised. However, all personnel involved in the operation of the amplifier must be aware that dangerous voltages are present within the equipment, and on any load, probe or antenna connected to its outputs.
- When the amplifier is operating, the RF field strength at various points in the near field of the RF load, probe or antenna may exceed the safe continuous exposure level specified in international standards. Personnel engaged in the operation or maintenance of this equipment should be aware of, and avoid, extended exposure to RF radiation.
- This is a high gain high power amplifier. As such, small amounts of unintentional feedback or small unintentional inputs can result in large RF output levels. These transient RF outputs are not only extremely dangerous, but may also cause extensive damage to any load, probe or antenna connected to the amplifier's output. Also, take care to use only high quality well shielded 50 ohm coaxial cable for the RF Drive and RF output connections.
- Do not permit unauthorised or untrained personnel to adjust, modify or tamper with any of the amplifier controls and connections.
- The amplifier produces high RF power levels at its outputs: contact with these points can cause, in the least case, penetrating RF burns to the skin. While the design of the equipment is such that unintentional contact is highly unlikely, all personnel

should be aware of the hazard and exercise extreme caution when working on or near the amplifier or its load.




- If repairs or maintenance are to be performed to the amplifier's load, RF probe or antenna, the amplifier should be switched off at the prime power supply, and clearly labeled "Equipment Under Service - Do Not Switch On", before proceeding.
- Do not operate the equipment in any manner that is not described in this manual.

HAZARDOUS MATERIALS WARNING:



- The RF power transistors used throughout the amplifier contain a Beryllium Oxide substrate. This substance is known to be highly toxic. Personnel involved in maintenance or disposal of the equipment should be made aware of the hazard and follow local authority regulations regarding handling and disposal.
- Teflon (PTFE) insulated coaxial cables have been used within the amplifier unit. In a fire situation where this material may be exposed to extremely high temperatures, it may give off toxic fumes. Appropriate measures, including the provision of nearby carbon-dioxide based fire extinguishers should be taken to prevent the amplifier from being exposed to fire.

SAFETY SYMBOLS USED IN THIS MANUAL AND ON THE EQUIPMENT

	This symbol is used throughout the manual when important safety information is included.
	Dangerous voltages are present. Use extreme care.
CAUTION	The caution symbol indicates a potential hazard. Attention must be given to the statement to prevent damage, destruction or harm.
	Indicates protective earth terminal.

250W RF Amplifier Modules BTM00250 ALPHA-SA

Technical Description, Operating Notes and Installation Notes.

The Tomco BTM00250 Alpha-SA is an RF linear amplifier module covering the 0.5MHz to 150MHz frequency range.

Each is capable of producing 250W output in pulsed mode and 50W output in CW mode. The required DC supply is 48V for pulsed mode and 28V for CW mode. Switching between the two modes is automatic, based on the applied supply voltage.

The unit uses MOSFET devices throughout, operating in class A. The bias and noise gating systems are controlled by the GATE input signal.

The gain of the amplifier is such that an RF drive level of 0dBm will produce a 250W minimum output level.

Inputs and outputs

RF DRIVE input:

The amplifier is designed such that an RF drive level of approximately 0dBm is required to produce full output power at any frequency within its specified range. The gain varies slightly with the operating frequency. Applying more than approximately 0dBm of RF drive may result in more than the rated output power, as the amplifier enters compression. It is safe to operate the amplifier in compression if desired, for short periods of time, but do not exceed an RF drive level of +5dBm.

Refer to the GATE section below for further recommendations about the RF drive signal.

The input impedance of the RF DRIVE input is 50 ohms resistive. To ensure the best possible performance, take the following precautions:

- Use only high quality well shielded 50 ohm coaxial cable to connect to the RF drive input.
- Keep the RF drive cable as short as practically possible.
- Route the RF drive cable carefully and keep it well away from the RF output cable, the RF load, and any other possible sources of noise or pickup.

GATE input:

The GATE input activates both amplifier's RF input gate, bias circuitry and output noise gate.

If the GATE input is low (0 volts) then the amplifier is disabled even if RF drive is applied, so that inadvertent transmission cannot occur. If the GATE input is taken high (+5 volts), the amplifier will respond to applied RF drive.

The GATE input is compatible with both CMOS and TTL logic families.

The amplifier's internal RF input gate is intended as a noise inhibitor and as a safety mechanism. It provides about 80-90dB isolation between the applied RF drive and the output, but in order to fully eliminate RF feedthrough in-between pulses it is recommended that the RF drive signal be externally gated before being applied to the amplifier.

In situations in which feedthrough is not critical, it is perfectly safe to apply CW RF drive directly to the amplifier. A GATE signal must still be applied, and the maximum duty-cycle and pulse width limitations must still be observed.

The impedance of the GATE input is 1000 ohms.

The amplifier in pulsed mode is specified for a maximum GATE duty-cycle of 20% and a maximum GATE pulse width of 100 milliseconds.

RF OUT connection

The RF OUT connector should be connected to a suitably rated RF load at all times when the amplifier is switched on.



Dangerous voltages are present on this connector when the amplifier is operating, and it should be considered a hazardous point whenever the amplifier is switched on.

+VDC and GND connections

The module requires only a single DC power supply input, applied via soldered connections to the +VDC feedthrough capacitor and the GND earth lug.

For 250W pulsed operation, the required supply voltage is +48V DC. For CW operation, the required supply voltage is +28V DC maximum. The required current can be estimated by following the procedure in the application note in the rear of this manual.

Signal timing diagrams for pulsed operation

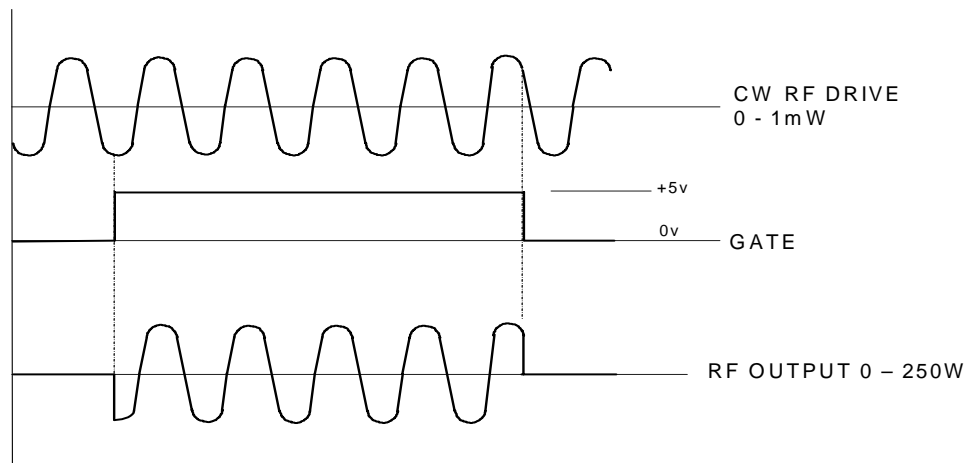
The RF drive signal applied to the amplifier can be either CW or pre-gated. Pre-gated RF drive is recommended as it ensures that RF feedthrough or pickup between pulses is kept to an absolute minimum.

When using pre-gated RF drive, the amplifier still requires a GATE signal to operate. The GATE signal applied to the amplifier can be the same signal that is used by the pre-gating system. However, greater flexibility and in some cases, better results, will be obtained if the timing of the amplifier's GATE is independently adjustable. In particular, if the amplifier is gated on slightly in advance of the RF drive being applied, the bias and noise blanking circuits will have time to settle before the pulse commences. Depending on the characteristics of the amplifier's RF load, this timing adjustment can result in an improvement in the risetime of the pulse.

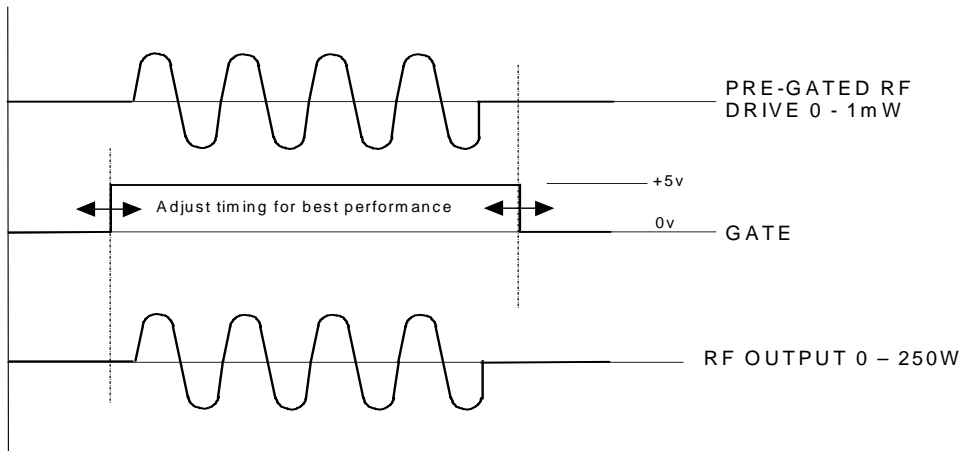
Likewise, timing adjustments at the end of the pulse may provide similar improvements in the pulse fall time.

The following timing diagrams illustrate these scenarios.

(1) CW RF drive applied to amplifier



(2) Pre-gated RF drive and independent GATE applied to amplifier



Status indicators

DC power:

The DC power status indicator monitors the amplifier's main internal DC supply rail. If the LED is lit, then DC voltage is present on the VDC input.

RF power:

The RF power status indicator monitors the RF voltage at the output of the amplifier. If the LED is lit, then significant RF voltage is present at the RF output of the amplifier. Note that at very low output levels, or at very low duty-cycles, the LED will light very dimly.

Overtemp:

The Overtemp status indicator monitors the temperature of the amplifier module heatsink. If the LED is lit, then the heatsink temperature is above its allowable limit. In this case GATE input is disabled off until the heatsink temperature drops to acceptable levels. If the Overtemp LED lights, check the amplifier duty-cycle and the quality of the RF output load. Also check that the air flow into and out of the amplifier chassis is not obstructed in any way (see below).

Cooling and thermal protection:

The amplifier requires fan cooling to ensure that the heatsink efficiently dissipates heat into the surrounding air. Details of the requirements are given in the application note at the end of this manual.

The amplifier module has self-resetting thermal protection which shuts the amplifier down if internal temperatures exceed allowable limits. Therefore, if the overtemp LED illuminates the cause should be carefully investigated. Over-driving the amplifier for extended periods or insufficient thermal management are likely causes.

Status/Control Interface

A 9-way D-type connector is provided to allow remote monitoring and control over the module. The pins are as follows:

1. DC Power OK (>~15V)
2. RF Power Out Detected
3. Over Temperature
4. Duty Limit
5. Gate In
- 6-9: Ground

Each of these signals is logic level (0-5V). A high indicates the condition is asserted. The output impedance of pins 1 to 4 is 470 ohms. The Gate In input is wired in parallel with the SMA Gate input. Only one of these inputs should be used at any one time.

SPECIFICATIONS

Rated Output Power	250W (50Ω load) minimum for 0dBm drive
CW Mode Output Power	50W CW (50Ω load) maximum continuous power
Power@1dB compression	200W (50Ω load) minimum
Frequency	0.5-150MHz (Alpha-SA)
Gain Flatness	+/- 2.0dB max.
Maximum duty cycle (pulsed mode)	20% continuous
Max.pulse width (pulsed mode)	100ms
Pulse droop	<0.5dB @ max.pulse width (requires external storage capacitor)
Harmonics	<-20dBc even, -12dBc odd at 1dB compression power
Spurious	<-70dBC
Rise/fall times	<100ns typical (pre-gated)
Output noise (blanked)	<10dB above thermal (1MHz bandwidth)
Noise figure	Approx.10dB
Phase stability	5° max change over a 1ms pulse
Phase change/power	5° max.change from -30dB to full power
Phase stability/time	<1° max.change in 24hrs
Input VSWR	2:1 max.
Load VSWR	Approx 2.5:1 max. without external protection. The module does not incorporate protection against poor load VSWR.
Gate input	0-5V, 1.0kΩ
Connectors	RF output: 50 ohm SMA RF drive: SMA Gate: SMA
Dimensions	200x120x65mm
Mass	2kg
Cooling	Forced air required
Operating Temperature	0°C - 40°C (maximum allowable case temperature 80°C)
Humidity	95% non-condensing